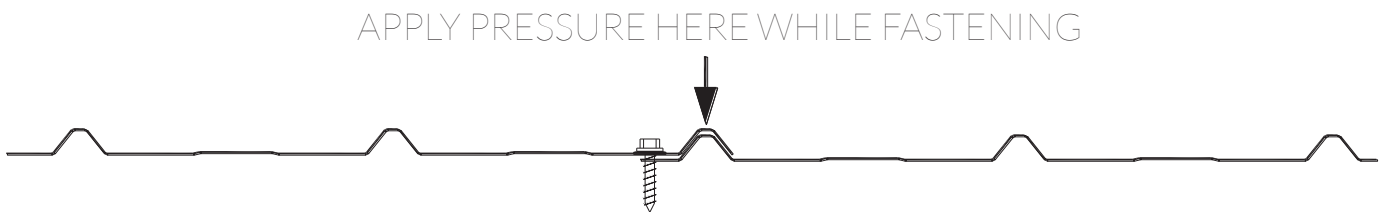


II/6 Profile - Installation Instructions

Forma II/6 metal sheeting profile may be installed horizontally or vertically on building sidewalls or ceilings. Special attention must be given as to how the sheets are overlapped, as seen in diagram A. First overlap the panels. Next while applying pressure, fasten the overlapping side. Fasten the remainder of the sheet towards the under lap side. When the correct pressure is used, all the joints will be inconspicuous and water tight.

Side Overlap Detail A:



With exterior wall applications, start installing at the end of the building opposite the direction of the prevailing wind. With horizontal wall applications, start installing the metal at ground level and work up. On walls the girt spacing to which the metal is being applied should be no more than 24" o.c. II/6 profile sheets should be no longer than 20' to minimize the possibility of damage while transporting. This length is also easier to handle during installation. In situations where longer lengths are required, the ends will be overlapped.

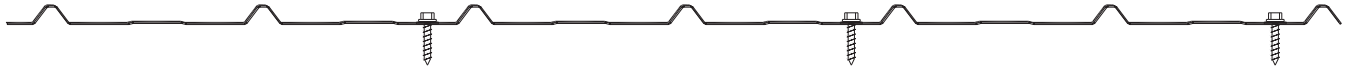
To further moisture proof the building, a recommended sealing tape or caulking may be installed on all overlapping edges. Side edge overlaps should be caulked at the top of the rib, while end overlaps should be caulked at the ends of both the top and bottom sheet.

Fasteners:

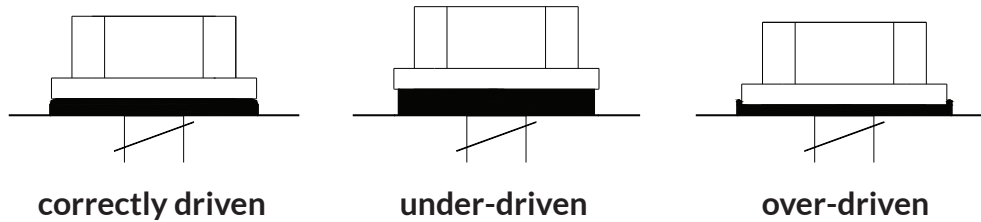
Screw fasteners of 1" to 2" length are placed beside every second high rib on the width of the sheet and at each grid or purlin as per diagram B. End overlaps require placement of screws beside every high rib. Screws should be installed to firmly hold the cladding, but must not be overdriven as this will cause the washers to squeeze out or dent the cladding. To estimate the quantity of screw fasteners required, estimate 1 screw per square foot of cladding.

DETAIL B:

FORMA II/6 PROFILE



Proper Installation of Fasteners



Cutting:

Because the underside is flatter it is recommended that roofing and siding be cut from this side. A power saw, nibbler, snips or profile shear may be used. Be sure to clean metal filings from off the panels to prevent unsightly stains.

Storage Instructions:

If the panels are not going to be used immediately, they should be stored in a dry well ventilated area. If it is not possible to store the material inside, block up the panels to allow air movement around the packages. Also raise one side of the bundles to ensure positive draining, and use a good quality cover (other than plastic) anchored loosely to protect the material and still allow ventilation. Store away from aggressive substances and any other materials that could contaminate the surface of the panels.

Application Precautions:

Metal installed with screw fasteners should be fastened onto a solid backing. Avoid installing directly over green, damp or ACQ lumber, porous insulation or other damaging materials. The use of a moisture barrier (such as Ice & Water Shield) is recommended in such situations. Strong chemicals, fertilizers, manure, some soils, and lime may cause premature deterioration. Installation near such materials is not recommended.

Warning:

Material is slippery and has sharp edges, use extreme caution when handling or installing. Avoid working with sheet metal products on windy days.